

Job Set #41



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3204-1

Job Sheet 174390



Part No: D3204-1

Job Qty: 4 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/7/18

Description:

Type: SOLD

Note: DWG REV A1 IPP: B 04.06.09 Change Step 6; remove Steps 7 & 8 KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		4/7/18	0.00	0.00	Start Up Machining-2		M.D. 12/07/27
100	Hardinge	4 pcs		4/7/18	0.00	0.32	Hardinge		M.D. 12/07/27
120	QC	4 pcs		4/7/18	0.00	0.00	QC8		B. 18-07-30
130	Packaging	4 pcs		4/7/18	0.00	0.00	Packaging3-1		D.A. 17
140	QC21-SA	4 Ea		4/7/18	0.00	0.00	QC21		21 9-86

Part Op 100 - 1-Turn tube as per Folio FA356 and Dwg D3204 2-Deburr

Descriptions: 120 - QC8- Inspect parts - second check

130 - *****STOCK IN LARGE FAB***** LOCATION : WA002

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.750W.125	6061-T6 Round Tube .750 X .125W	2.1200 ft (.53 ea)	90-Start up Operation	5092707

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.750W.125	2	12	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Tube	0.750inches ± 0.010	0.760 0.740		
2	Tube	0.500inches ± 0.010	0.510 0.490		
3	Tube	6.110inches ± 0.010	6.120 6.100		

Plex 3/14/18 4:03 PM Dart.Gagnon.Michelle



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Container No: S097143



Part: D3204-1

Job No: 174390

Serial No/Batch: S097143

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/27/18